## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF

Art Unit: 1623

NANDI ET AL.

Examiner: Michael C. Henry

APPLICATION NO: 10/631,874

FILED: July 31, 2003

FOR: FEXOFENADINE COMPOSITION AND PROCESS FOR PREPARING

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

## PETITION FOR EXTENSION OF TIME

Sir

The Office Action of November 2, 2006 has a shortened statutory time set to expire on February 2, 2007. A one-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$120 for payment of the extension fee. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Respectfully submitted,

Novartis

Corporate Intellectual Property One Health Plaza, Building 104 East Hanover, NJ 07936-1080

Date: 2 March 2007

Joseph T. Majka

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